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LEVER BODY

Die-cast zinc alloy, epoxy resin coating, RAL 9005 black colour matte finish.

ROTATING PIN

Zinc-plated steel.

CLAMPING ELEMENT

Zinc-plated steel with threaded hole or threaded screw.

STANDARD EXECUTIONS

- **GN 927-A-B**: positioning with zinc-plated, threaded adjustment wing nut, with zinc-plated support bushing with glass fibre reinforced acetal-based technopolymer (POM) contact insert.
- **GN 927-B-B**: positioning without adjustment wing nut, with support bushing in glass-fibre reinforced polyamide based (PA) technopolymer.

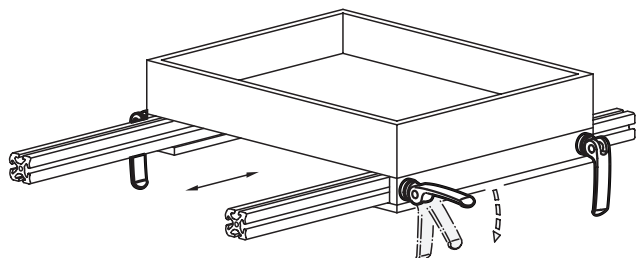
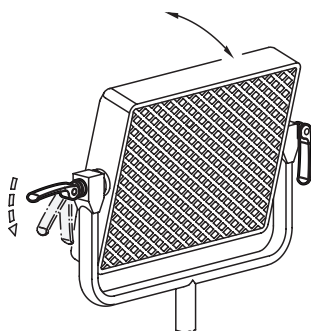
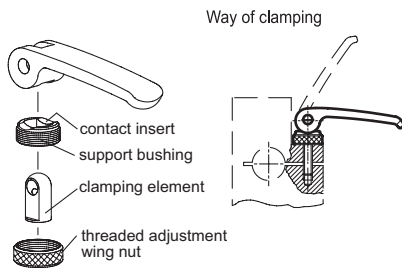
FEATURES AND APPLICATIONS

GN 927 clamping levers are particularly suitable for quick clamping. The GN 927-A-B version with adjustment wing nut provides quick and efficient tightening. In fact, the adjustment wing nut at the base enables adjustment of the tightening force used and simultaneous locking of the lever in the position required.

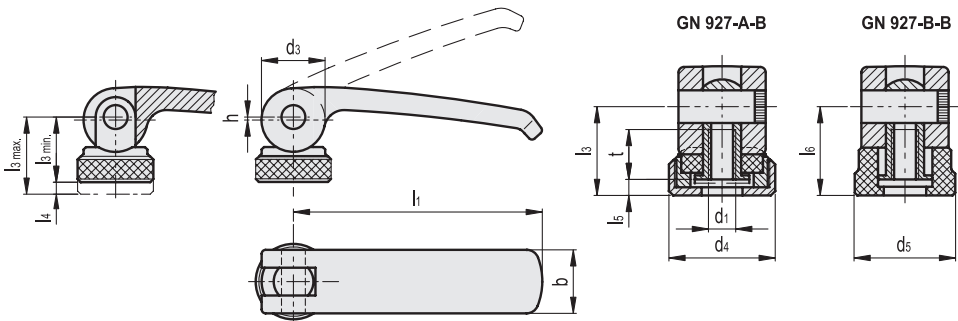
This type of lever allows you to reach clamping forces up to 8 kN.

SPECIAL EXECUTIONS ON REQUEST

Lever body in RAL 2004 orange, RAL 3000 red or RAL 9006 grey colour.



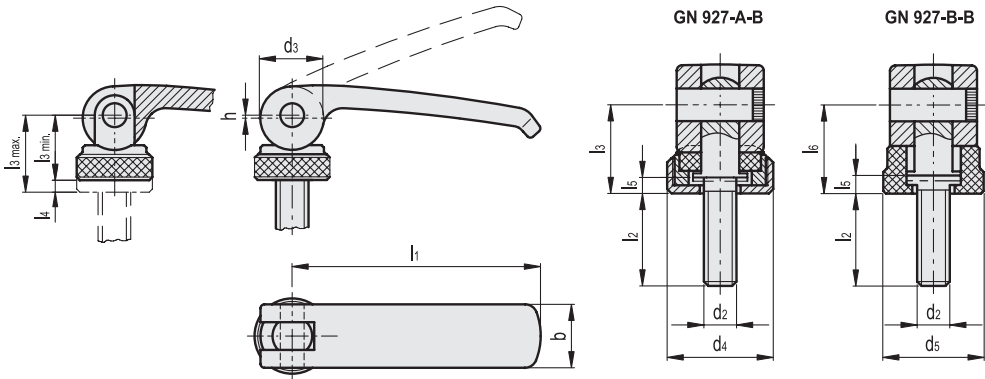
Conversion Table	
1 mm = 0.039 inch	
mm	inch
44	1.73
63	2.48
82	3.23
101	3.98



GN 927 (d1)

METRIC

Code	Description	l1	d1	l3 min	l3 max	l4	l5	l6	h	d3	d4	d5	t	b	⚖
GN.35601	GN 927-44-M4-A-B	44	M4	13.2	15.2	2	2.2	-	0.5	12	15	-	8	12	27
GN.35621	GN 927-44-M5-A-B	44	M5	13.2	15.2	2	2.2	-	0.5	12	15	-	8	12	27
GN.35602	GN 927-44-M4-B-B	44	M4	-	-	2	2.2	15.2	0.5	12	-	14	10	16	24
GN.35622	GN 927-44-M5-B-B	44	M5	-	-	2	2.2	15.2	0.5	12	-	14	10	16	24
GN.31933	GN 927-63-M5-A-B	63	M5	16.3	18.8	2.5	3	-	0.75	16	19	-	10	16	56
GN.31931	GN 927-63-M6-A-B	63	M6	16.3	18.8	2.5	3	-	0.75	16	19	-	10	16	57
GN.31934	GN 927-63-M5-B-B	63	M5	-	-	2.5	3	16.3	0.75	16	-	18.5	10	16	56
GN.31932	GN 927-63-M6-B-B	63	M6	-	-	2.5	3	16.3	0.75	16	-	18.5	10	16	60
GN.31948	GN 927-82-M6-A-B	82	M6	19.5	22.5	3	3.7	-	1	20	25	-	12	20	60
GN.31951	GN 927-82-M8-A-B	82	M8	19.5	22.5	3	3.7	-	1	20	25	-	12	20	111
GN.31949	GN 927-82-M6-B-B	82	M6	-	-	3	3.7	19.5	1	20	-	22.5	12	20	56
GN.31952	GN 927-82-M8-B-B	82	M8	-	-	3	3.7	19.5	1	20	-	22.5	12	20	98
GN.31898	GN 927-101-M8-A-B	101	M8	25.3	29.3	4	4.8	-	1.5	26	30	-	15	25	218
GN.31901	GN 927-101-M10-A-B	101	M10	25.3	29.3	4	4.8	-	1.5	26	30	-	15	25	210
GN.31899	GN 927-101-M8-B-B	101	M8	-	-	4	4.8	25.3	1.5	26	-	27	15	25	200
GN.31902	GN 927-101-M10-B-B	101	M10	-	-	4	4.8	25.3	1.5	26	-	27	15	25	200



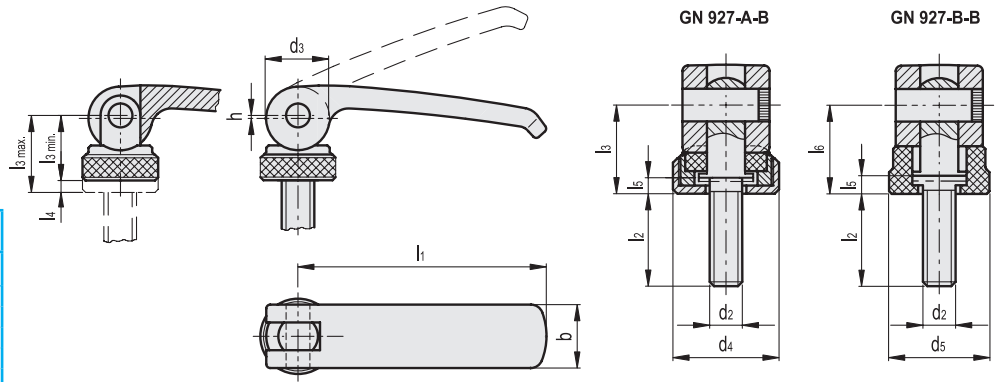
GN 927 (d2 - l2)

METRIC

Code	Description	l1	d2	l2	l3 min	l3 max	l4	l5	l6	h	d3	d4	d5	b	⚖
GN.35606	GN 927-44-M4-12-A-B	44	M4	12	13.2	15.2	2	2.2	-	0.5	12	15	-	12	27
GN.35608	GN 927-44-M4-16-A-B	44	M4	16	13.2	15.2	2	2.2	-	0.5	12	15	-	12	29
GN.35610	GN 927-44-M4-20-A-B	44	M4	20	13.2	15.2	2	2.2	-	0.5	12	15	-	12	29
GN.35612	GN 927-44-M4-25-A-B	44	M4	25	13.2	15.2	2	2.2	-	0.5	12	15	-	12	29
GN.35614	GN 927-44-M4-30-A-B	44	M4	30	13.2	15.2	2	2.2	-	0.5	12	15	-	12	30
GN.35626	GN 927-44-M5-12-A-B	44	M5	12	13.2	15.2	2	2.2	-	0.5	12	15	-	12	29
GN.35628	GN 927-44-M5-16-A-B	44	M5	16	13.2	15.2	2	2.2	-	0.5	12	15	-	12	29
GN.35630	GN 927-44-M5-20-A-B	44	M5	20	13.2	15.2	2	2.2	-	0.5	12	15	-	12	30
GN.35632	GN 927-44-M5-25-A-B	44	M5	25	13.2	15.2	2	2.2	-	0.5	12	15	-	12	31
GN.35634	GN 927-44-M5-30-A-B	44	M5	30	13.2	15.2	2	2.2	-	0.5	12	15	-	12	31
GN.35636	GN 927-44-M5-35-A-B	44	M5	35	13.2	15.2	2	2.2	-	0.5	12	15	-	12	32
GN.35638	GN 927-44-M5-40-A-B	44	M5	40	13.2	15.2	2	2.2	-	0.5	12	15	-	12	32



Conversion Table	
1 mm = 0.039 inch	
mm	inch
44	1.73
63	2.48
82	3.23
101	3.98



GN 927 (d2 - l2)

METRIC

Code	Description	l1	d2	l2	l3 min	l3 max	l4	l5	l6	h	d3	d4	d5	b	△
GN.35607	GN 927-44-M4-12-B-B	44	M4	12	-	-	2	2.2	15.2	0.5	12	-	14	12	24
GN.35609	GN 927-44-M4-16-B-B	44	M4	16	-	-	2	2.2	15.2	0.5	12	-	14	12	26
GN.35611	GN 927-44-M4-20-B-B	44	M4	20	-	-	2	2.2	15.2	0.5	12	-	14	12	26
GN.35613	GN 927-44-M4-25-B-B	44	M4	25	-	-	2	2.2	15.2	0.5	12	-	14	12	26
GN.35615	GN 927-44-M4-30-B-B	44	M4	30	-	-	2	2.2	15.2	0.5	12	-	14	12	27
GN.35627	GN 927-44-M5-12-B-B	44	M5	12	-	-	2	2.2	15.2	0.5	12	-	14	12	26
GN.35629	GN 927-44-M5-16-B-B	44	M5	16	-	-	2	2.2	15.2	0.5	12	-	14	12	26
GN.35631	GN 927-44-M5-20-B-B	44	M5	20	-	-	2	2.2	15.2	0.5	12	-	14	12	27
GN.35633	GN 927-44-M5-25-B-B	44	M5	25	-	-	2	2.2	15.2	0.5	12	-	14	12	27
GN.35635	GN 927-44-M5-30-B-B	44	M5	30	-	-	2	2.2	15.2	0.5	12	-	14	12	28
GN.35637	GN 927-44-M5-35-B-B	44	M5	35	-	-	2	2.2	15.2	0.5	12	-	14	12	29
GN.35639	GN 927-44-M5-40-B-B	44	M5	40	-	-	2	2.2	15.2	0.5	12	-	14	12	29
GN.35651	GN 927-63-M5-16-A-B	63	M5	16	16.3	18.8	2.5	3	-	0.75	16	19	-	16	60
GN.31935	GN 927-63-M5-20-A-B	63	M5	20	16.3	18.8	2.5	3	-	0.75	16	19	-	16	61
GN.31936	GN 927-63-M5-25-A-B	63	M5	25	16.3	18.8	2.5	3	-	0.75	16	19	-	16	56
GN.31937	GN 927-63-M5-30-A-B	63	M5	30	16.3	18.8	2.5	3	-	0.75	16	19	-	16	63
GN.31938	GN 927-63-M5-35-A-B	63	M5	35	16.3	18.8	2.5	3	-	0.75	16	19	-	16	65
GN.31939	GN 927-63-M5-40-A-B	63	M5	40	16.3	18.8	2.5	3	-	0.75	16	19	-	16	56
GN.31939	GN 927-63-M5-40-A-B	63	M5	40	16.3	18.8	2.5	3	-	0.75	16	19	-	16	56
GN.31940	GN 927-63-M5-50-A-B	63	M5	50	16.3	18.8	2.5	3	-	0.75	16	19	-	16	56
GN.35655	GN 927-63-M6-16-A-B	63	M6	16	16.3	18.8	2.5	3	-	0.75	16	19	-	16	60
GN.31941	GN 927-63-M6-20-A-B	63	M6	20	16.3	18.8	2.5	3	-	0.75	16	19	-	16	59
GN.31943	GN 927-63-M6-25-A-B	63	M6	25	16.3	18.8	2.5	3	-	0.75	16	19	-	16	60
GN.31944	GN 927-63-M6-30-A-B	63	M6	30	16.3	18.8	2.5	3	-	0.75	16	19	-	16	61
GN.31945	GN 927-63-M6-35-A-B	63	M6	35	16.3	18.8	2.5	3	-	0.75	16	19	-	16	62
GN.31942	GN 927-63-M6-40-A-B	63	M6	40	16.3	18.8	2.5	3	-	0.75	16	19	-	16	66
GN.31946	GN 927-63-M6-50-A-B	63	M6	50	16.3	18.8	2.5	3	-	0.75	16	19	-	16	68
GN.35653	GN 927-63-M5-16-B-B	63	M5	16	-	-	2.5	3	16.3	0.75	16	-	18.5	16	56
GN.31967	GN 927-63-M5-20-B-B	63	M5	20	-	-	2.5	3	16.3	0.75	16	-	18.5	16	56
GN.31968	GN 927-63-M5-25-B-B	63	M5	25	-	-	2.5	3	16.3	0.75	16	-	18.5	16	56
GN.31969	GN 927-63-M5-30-B-B	63	M5	30	-	-	2.5	3	16.3	0.75	16	-	18.5	16	60
GN.31970	GN 927-63-M5-35-B-B	63	M5	35	-	-	2.5	3	16.3	0.75	16	-	18.5	16	56
GN.31977	GN 927-63-M5-40-B-B	63	M5	40	-	-	2.5	3	16.3	0.75	16	-	18.5	16	63
GN.31978	GN 927-63-M5-50-B-B	63	M5	50	-	-	2.5	3	16.3	0.75	16	-	18.5	16	65
GN.35657	GN 927-63-M6-16-B-B	63	M6	16	-	-	2.5	3	16.3	0.75	16	-	18.5	16	56
GN.31971	GN 927-63-M6-20-B-B	63	M6	20	-	-	2.5	3	16.3	0.75	16	-	18.5	16	53
GN.31972	GN 927-63-M6-25-B-B	63	M6	25	-	-	2.5	3	16.3	0.75	16	-	18.5	16	63
GN.31973	GN 927-63-M6-30-B-B	63	M6	30	-	-	2.5	3	16.3	0.75	16	-	18.5	16	55
GN.31974	GN 927-63-M6-35-B-B	63	M6	35	-	-	2.5	3	16.3	0.75	16	-	18.5	16	65
GN.31975	GN 927-63-M6-40-B-B	63	M6	40	-	-	2.5	3	16.3	0.75	16	-	18.5	16	66
GN.31976	GN 927-63-M6-50-B-B	63	M6	50	-	-	2.5	3	16.3	0.75	16	-	18.5	16	68

GN 927 (d2 - l2)

METRIC

Code	Description	l1	d2	l2	l3 min	l3 max	l4	l5	l6	h	d3	d4	d5	b	⚖
GN.35661	GN 927-82-M6-20-A-B	82	M6	20	19.5	22.5	3	3.7	-	1	20	25	-	20	120
GN.31953	GN 927-82-M6-25-A-B	82	M6	25	19.5	22.5	3	3.7	-	1	20	25	-	20	120
GN.31954	GN 927-82-M6-30-A-B	82	M6	30	19.5	22.5	3	3.7	-	1	20	25	-	20	120
GN.31955	GN 927-82-M6-35-A-B	82	M6	35	19.5	22.5	3	3.7	-	1	20	25	-	20	120
GN.31956	GN 927-82-M6-40-A-B	82	M6	40	19.5	22.5	3	3.7	-	1	20	25	-	20	120
GN.31957	GN 927-82-M6-50-A-B	82	M6	50	19.5	22.5	3	3.7	-	1	20	25	-	20	122
GN.31958	GN 927-82-M6-60-A-B	82	M6	60	19.5	22.5	3	3.7	-	1	20	25	-	20	122
GN.35665	GN 927-82-M8-20-A-B	82	M8	20	19.5	22.5	3	3.7	-	1	20	25	-	20	111
GN.31961	GN 927-82-M8-25-A-B	82	M8	25	19.5	22.5	3	3.7	-	1	20	25	-	20	123
GN.31963	GN 927-82-M8-30-A-B	82	M8	30	19.5	22.5	3	3.7	-	1	20	25	-	20	124
GN.31964	GN 927-82-M8-35-A-B	82	M8	35	19.5	22.5	3	3.7	-	1	20	25	-	20	125
GN.31965	GN 927-82-M8-40-A-B	82	M8	40	19.5	22.5	3	3.7	-	1	20	25	-	20	128
GN.31962	GN 927-82-M8-50-A-B	82	M8	50	19.5	22.5	3	3.7	-	1	20	25	-	20	131
GN.31966	GN 927-82-M8-60-A-B	82	M8	60	19.5	22.5	3	3.7	-	1	20	25	-	20	134
GN.35663	GN 927-82-M6-20-B-B	82	M6	20	-	-	3	3.7	19.5	1	20	-	22.5	20	122
GN.31987	GN 927-82-M6-25-B-B	82	M6	25	-	-	3	3.7	19.5	1	20	-	22.5	20	120
GN.31988	GN 927-82-M6-30-B-B	82	M6	30	-	-	3	3.7	19.5	1	20	-	22.5	20	120
GN.31989	GN 927-82-M6-35-B-B	82	M6	35	-	-	3	3.7	19.5	1	20	-	22.5	20	125
GN.31990	GN 927-82-M6-40-B-B	82	M6	40	-	-	3	3.7	19.5	1	20	-	22.5	20	120
GN.31991	GN 927-82-M6-50-B-B	82	M6	50	-	-	3	3.7	19.5	1	20	-	22.5	20	122
GN.31992	GN 927-82-M6-60-B-B	82	M6	60	-	-	3	3.7	19.5	1	20	-	22.5	20	122
GN.35667	GN 927-82-M8-20-B-B	82	M8	20	-	-	3	3.7	19.5	1	20	-	22.5	20	122
GN.31981	GN 927-82-M8-25-B-B	82	M8	25	-	-	3	3.7	19.5	1	20	-	22.5	20	123
GN.31982	GN 927-82-M8-30-B-B	82	M8	30	-	-	3	3.7	19.5	1	20	-	22.5	20	124
GN.31983	GN 927-82-M8-35-B-B	82	M8	35	-	-	3	3.7	19.5	1	20	-	22.5	20	125
GN.31984	GN 927-82-M8-40-B-B	82	M8	40	-	-	3	3.7	19.5	1	20	-	22.5	20	128
GN.31985	GN 927-82-M8-50-B-B	82	M8	50	-	-	3	3.7	19.5	1	20	-	22.5	20	131
GN.31986	GN 927-82-M8-60-B-B	82	M8	60	-	-	3	3.7	19.5	1	20	-	22.5	20	134
GN.31903	GN 927-101-M8-20-A-B	101	M8	20	25.3	29.3	4	4.8	-	1.5	26	30	-	25	224
GN.35671	GN 927-101-M8-25-A-B	101	M8	25	25.3	29.3	4	4.8	-	1.5	26	30	-	25	227
GN.31905	GN 927-101-M8-30-A-B	101	M8	30	25.3	29.3	4	4.8	-	1.5	26	30	-	25	227
GN.35675	GN 927-101-M8-35-A-B	101	M8	35	25.3	29.3	4	4.8	-	1.5	26	30	-	25	228
GN.31907	GN 927-101-M8-40-A-B	101	M8	40	25.3	29.3	4	4.8	-	1.5	26	30	-	25	232
GN.31909	GN 927-101-M8-50-A-B	101	M8	50	25.3	29.3	4	4.8	-	1.5	26	30	-	25	233
GN.31921	GN 927-101-M8-60-A-B	101	M8	60	25.3	29.3	4	4.8	-	1.5	26	30	-	25	237
GN.31911	GN 927-101-M10-20-A-B	101	M10	20	25.3	29.3	4	4.8	-	1.5	26	30	-	25	230
GN.35679	GN 927-101-M10-25-A-B	101	M10	25	25.3	29.3	4	4.8	-	1.5	26	30	-	25	231
GN.31913	GN 927-101-M10-30-A-B	101	M10	30	25.3	29.3	4	4.8	-	1.5	26	30	-	25	234
GN.35683	GN 927-101-M10-35-A-B	101	M10	35	25.3	29.3	4	4.8	-	1.5	26	30	-	25	237
GN.31915	GN 927-101-M10-40-A-B	101	M10	40	25.3	29.3	4	4.8	-	1.5	26	30	-	25	238
GN.31917	GN 927-101-M10-50-A-B	101	M10	50	25.3	29.3	4	4.8	-	1.5	26	30	-	25	242
GN.31919	GN 927-101-M10-60-A-B	101	M10	60	25.3	29.3	4	4.8	-	1.5	26	30	-	25	250
GN.31904	GN 927-101-M8-20-B-B	101	M8	20	-	-	4	4.8	25.3	1.5	26	-	27	25	224
GN.35673	GN 927-101-M8-25-B-B	101	M8	25	-	-	4	4.8	25.3	1.5	26	-	27	25	202
GN.31906	GN 927-101-M8-30-B-B	101	M8	30	-	-	4	4.8	25.3	1.5	26	-	27	25	227
GN.35677	GN 927-101-M8-35-B-B	101	M8	35	-	-	4	4.8	25.3	1.5	26	-	27	25	204
GN.31908	GN 927-101-M8-40-B-B	101	M8	40	-	-	4	4.8	25.3	1.5	26	-	27	25	232
GN.31910	GN 927-101-M8-50-B-B	101	M8	50	-	-	4	4.8	25.3	1.5	26	-	27	25	233
GN.31922	GN 927-101-M8-60-B-B	101	M8	60	-	-	4	4.8	25.3	1.5	26	-	27	25	237
GN.31912	GN 927-101-M10-20-B-B	101	M10	20	-	-	4	4.8	25.3	1.5	26	-	27	25	230
GN.35681	GN 927-101-M10-25-B-B	101	M10	25	-	-	4	4.8	25.3	1.5	26	-	27	25	207
GN.31914	GN 927-101-M10-30-B-B	101	M10	30	-	-	4	4.8	25.3	1.5	26	-	27	25	234
GN.35685	GN 927-101-M10-35-B-B	101	M10	35	-	-	4	4.8	25.3	1.5	26	-	27	25	212
GN.31916	GN 927-101-M10-40-B-B	101	M10	40	-	-	4	4.8	25.3	1.5	26	-	27	25	238
GN.31918	GN 927-101-M10-50-B-B	101	M10	50	-	-	4	4.8	25.3	1.5	26	-	27	25	242
GN.31920	GN 927-101-M10-60-B-B	101	M10	60	-	-	4	4.8	25.3	1.5	26	-	27	25	250